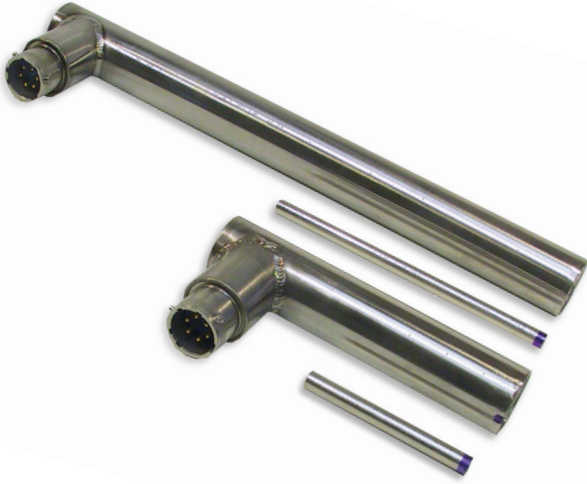


# HSIR 750 Series

## Hermetically Sealed 4-20 mA LVDT Position Transmitters



### Features

- Measurement ranges of 1 inch to 10 inches
- 4 to 20 mA input/output
- Non-linearity less than  $\pm 0.25\%$  of FRO
- Hermetically sealed for harsh environments
- Radial connector, mating plug included
- Through-bore operation

### Applications

- Machine tool positioners
- Materials testing extensometers
- Hydraulic cylinder position
- Valve position sensing
- Automatic assembly equipment
- Corrosive environments

### Description

The HSIR 750 Series of 3/4 inch diameter, loop-powered 4-20 mA LVDT position transmitters is designed for a wide range of position monitoring and feedback applications. These rugged, hermetically sealed sensors are constructed entirely of stainless steel, and intended for general industrial use. The coil windings are sealed against hostile environments to IEC standard IP-68 and input/output connections are made through a sealed radial connector located near one end. A mating connector plug is supplied with each unit.

The radial connector offers two important benefits. First, it results in a through-bore design, which permits access to either or both ends of the LVDT's core for better mechanical support and core guidance, and easier cleanout in dusty or dirty locations. The second advantage of the radial connector is shorter installed length compared to units of the same range with axial connectors.

HSIR 750 Series transmitters offer the frictionless operation, high resolution, excellent repeatability,

and low hysteresis associated with LVDT technology, along with the convenience and simplicity of a precalibrated 4-20 mA current loop operation. Either 2-wire loop-powered or 3-wire sourcing externally powered, the built-in electronics operate over a wide range of loop supply voltages and resistances, and are designed to operate with many PLCs, digital indicators, A/D converters, computer-based data processors, and QC data collection systems.

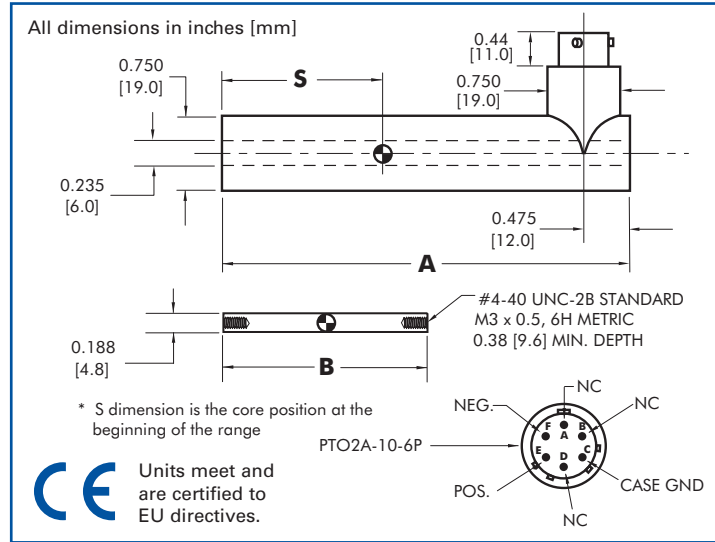
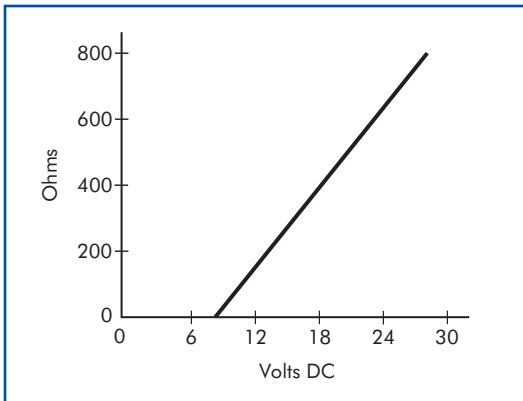
Available in ranges of 1 inch (25 mm) to 10 inches (250 mm), the maximum linearity error for an HSIR 750 Series sensor is  $\pm 0.25\%$  of full range output using a statistically best-fit straight line derived by the least squares method.

Macro Sensors offers several standard options that permit a user to customize HSIR 750 LVDTs, including Teflon® bore liners and metric threaded cores. In addition, Macro Sensors can provide mounting accessories and core extension rods.

**General Specifications**

- Loop Supply Voltage:** 8 V to 28 V DC
- Loop Resistance (Max.):** See graph below
- Output:** 4-20 mA
- Output Noise & Ripple:** <10  $\mu$ Arms
- Frequency Response (-3dB):** 50 Hz (nominal)
- Linearity Error:** < $\pm$ 0.25% of FRO
- Repeatability Error:** <0.01% of FRO
- Hysteresis Error:** <0.01% of FRO
- Operating Temperature:** -20°F to +175°F (-30°C to +79°C)
  
- Thermal Coefficient of Scale Factor:** -0.015%/°F (nominal) (-0.027%/°C nominal)
- Vibration Tolerance:** 20 g to 2 kHz
- Shock Survival:** 100 g, 11 ms

**Maximum Loop Resistance vs. Loop Supply Voltage**



**Specifications**

Model	HSI 750 -1000	HSI 750 -2000	HSI 750 -4000	HSI 750 -6000	HSI 750 -10000
Nominal Range (inches)	1.00	2.00	4.00	6.00	10.00
Nominal Range (mm)	25	50	100	150	250
Scale Factor (mA/inch)	16.0	8.0	4.0	2.67	1.6
Scale Factor (mA/mm)	0.63	0.315	0.157	0.105	0.063
Dimension "A" (inches)	6.74	8.24	11.21	14.49	19.49
Dimension "A" (mm)	171.2	209.3	284.7	368.0	495.0
Dimension "B" (inches)	3.45	3.45	5.30	6.20	6.20
Dimension "B" (mm)	87.6	87.6	134.6	157.5	157.5
Dimension "S" (inches)	2.57	3.33	5.07	6.45	8.95
Dimension "S" (mm)	65.4	84.6	128.8	163.8	227.3
Weight, Body (ounces)	4.1	4.9	8.3	10.3	12.1
Weight, Body (grams)	114	140	236	292	342
Weight, Core (ounces)	0.40	0.40	0.65	0.80	0.80
Weight, Core (grams)	11.6	11.6	18.0	22.0	22.0

**Ordering Information**

- For standard HSIR 750, order by model number with range.
- For metric threaded core option, add -006 after model number with range.
- For Teflon® bore liner option, add -010 after model number with range.
- For both options, add -016 after model number with range.
- For accessories, please visit our website at [www.macrosensors.com](http://www.macrosensors.com).



**Innovators in Position Sensing**

All specifications subject to change without notice.  
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